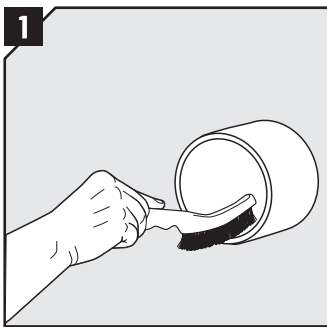
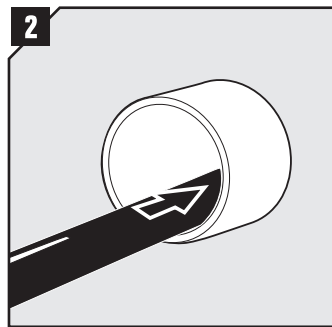




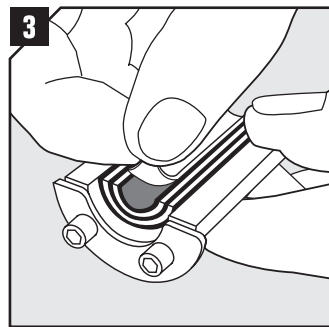
**Installation Roxtec RS 25-200**



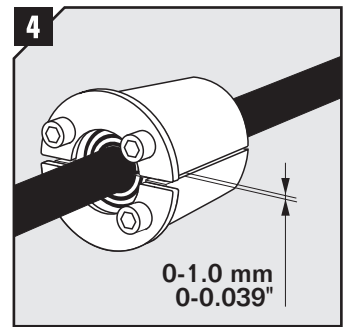
Remove any dirt in the sleeve/hole.



Pull the cable/pipe through. Please see note and table for aperture dimensions.

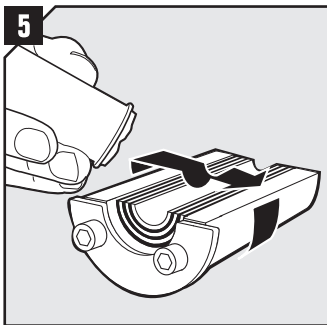


Adapt the seal to the cable/pipe by peeling off layers from the halves until you reach the gap seen in pic.4. The halves may not differ by more than one layer.

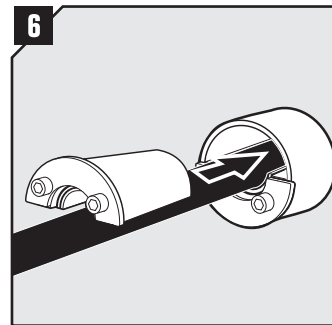


0-1.0 mm  
0-0.039"

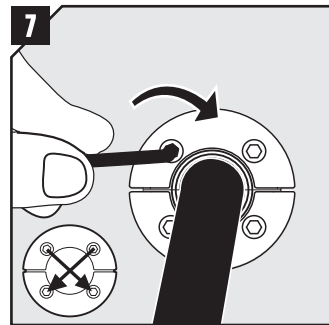
Try to achieve a 0-1.0 mm gap between the two halves when held against the cable/pipe.



Lubricate thoroughly on the inside surfaces and sparsely on the outside of the seal with Roxtec Lubricant.



Insert the halves into the sleeve.



Tighten the screws crosswise. The seal will compress and seal the transit. Please see table for recommended max torque.

**Aperture dimensions**

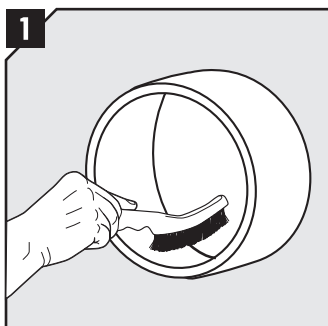
Type:	Aperture Ø (mm)	Clearance depth (mm)
RS 25	25-26	45
RS 31	31-32	45
RS 43	43-45	83
RS 50	50-52	83
RS 68	68-70	83
RS 75	75-77	83
RS 100	100-102	83
RS 125	125-127	83
RS 150	150-152	83
RS 175	175-177	83
RS 200	200-203	83

**Recommended torque**

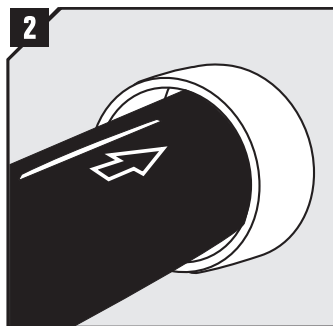
Size: RS	Rec. torque* (Nm)
25 - 31	1
43 - 100	4
125 - 200	7

\* The recommended torque depends on several things, e.g cable or pipe size, amount of used lubricant, sleeve size or material in the cable sheath.

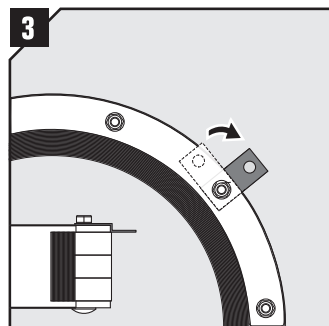
## Installation Roxtec RS 225-644



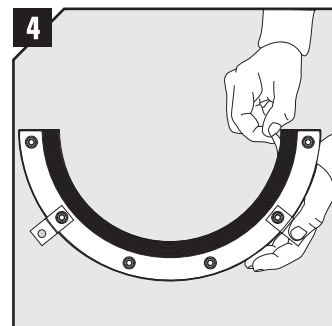
Remove any dirt in the sleeve/hole.



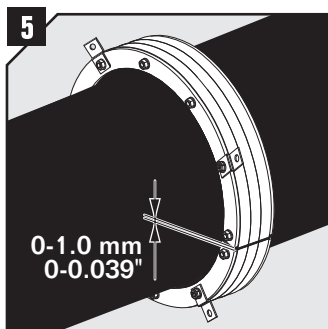
Pull the cable/pipe through. Please see note and table for aperture dimensions.



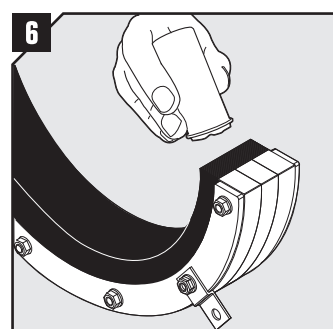
Fold out all stop flanges. Make sure that they are secured by the fittings.



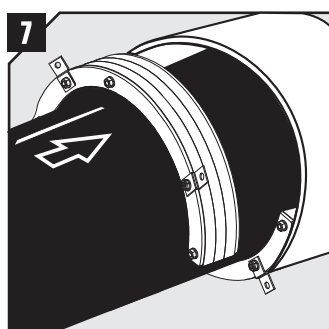
Adapt the seal to the cable/pipe by peeling off layers from the halves until you reach the gap seen in pic.5. The halves may not differ by more than one layer.



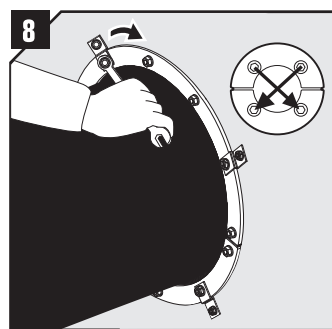
Try to achieve a 0-1.0 mm gap between the two halves when held against the cable/pipe.



Lubricate thoroughly on the inside surfaces and sparsely on the outside of the seal with Roxtec Lubricant.



Insert the halves into the sleeve.



Tighten the bolts crosswise. The seal will compress and seal the transit. Please see table for recommended max torque.

### Aperture dimensions

Type:	Aperture Ø (mm)	Clearance depth (mm)	Type:	Aperture Ø (mm)	Clearance depth (mm)
RS 225	225-228	75	RS 450	450-453	75
RS 250	250-253	75	RS 500	500-503	75
RS 300	300-303	75	RS 550	550-553	75
RS 350	350-353	75	RS 600	600-603	75
RS 400	400-403	75	RS 644	644-647	75

### Recommended torque

Size:	Rec. torque* (Nm)
RS	
225 - 400	17
450 - 644	35

\* The recommended torque depends on several things, e.g cable or pipe size, amount of used lubricant, sleeve size or material in the cable sheath.

### Disassembly

Reverse order

### Note

- Cable/pipe shall be routed perpendicularly to the sleeve or hole.
- Cable/pipe of considerable weight must be supported by surrounding structure or equipment to prevent damage or subsidence to the seal.
- For optimum reliability, wait 24 hours or longer after installation before exposing the cables/pipes to strain or pressure.



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(b) Installation shall be carried out in accordance with Roxtec installation instructions in effect from time to time.

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